

$16 + 17 \times 3 = \boxed{67}$

$2 + 7 \times 1 = \boxed{9}$

$7 + 11 \times 1 = \boxed{18}$

$9 + 16 \times 1 = \boxed{25}$

$17 + 12 \times 4 = \boxed{65}$

$18 + 5 \times 2 = \boxed{28}$

$16 + 20 \times 4 = \boxed{96}$

$13 + 7 \times 2 = \boxed{27}$

$13 + 4 \times 2 = \boxed{21}$

$5 + 2 \times 1 = \boxed{7}$

$2 + 12 \times 1 = \boxed{14}$

$17 + 5 \times 3 = \boxed{32}$

$6 + 13 \times 1 = \boxed{19}$

$9 + 11 \times 1 = \boxed{20}$

$3 + 3 \times 2 = \boxed{9}$

$3 + 18 \times 3 = \boxed{57}$

$11 + 10 \times 4 = \boxed{51}$

$6 + 15 \times 1 = \boxed{21}$

$9 + 19 \times 4 = \boxed{85}$

$20 + 4 \times 4 = \boxed{36}$

$9 + 16 \times 2 = \boxed{41}$

$1 + 7 \times 1 = \boxed{8}$

$16 + 15 \times 1 = \boxed{31}$

$9 + 11 \times 3 = \boxed{42}$