

$20 + 19 \times 3 = \boxed{77}$

$12 + 3 \times 3 = \boxed{21}$

$12 + 8 \times 4 = \boxed{44}$

$10 + 19 \times 4 = \boxed{86}$

$15 + 4 \times 4 = \boxed{31}$

$2 + 13 \times 3 = \boxed{41}$

$5 + 5 \times 1 = \boxed{10}$

$11 + 3 \times 1 = \boxed{14}$

$20 + 18 \times 2 = \boxed{56}$

$6 + 18 \times 3 = \boxed{60}$

$1 + 7 \times 3 = \boxed{22}$

$5 + 20 \times 3 = \boxed{65}$

$20 + 20 \times 2 = \boxed{60}$

$7 + 12 \times 2 = \boxed{31}$

$20 + 9 \times 1 = \boxed{29}$

$11 + 19 \times 4 = \boxed{87}$

$6 + 1 \times 4 = \boxed{10}$

$2 + 17 \times 4 = \boxed{70}$

$8 + 17 \times 3 = \boxed{59}$

$19 + 17 \times 2 = \boxed{53}$

$3 + 1 \times 3 = \boxed{6}$

$17 + 7 \times 4 = \boxed{45}$

$4 + 6 \times 3 = \boxed{22}$

$11 + 2 \times 3 = \boxed{17}$