

$6 + 18 \times 1 = \boxed{24}$

$19 + 8 \times 2 = \boxed{35}$

$18 + 3 \times 1 = \boxed{21}$

$10 + 13 \times 2 = \boxed{36}$

$1 + 9 \times 3 = \boxed{28}$

$12 + 2 \times 4 = \boxed{20}$

$10 + 1 \times 3 = \boxed{13}$

$15 + 10 \times 3 = \boxed{45}$

$18 + 14 \times 2 = \boxed{46}$

$14 + 2 \times 4 = \boxed{22}$

$6 + 1 \times 2 = \boxed{8}$

$17 + 20 \times 4 = \boxed{97}$

$20 + 14 \times 3 = \boxed{62}$

$10 + 3 \times 1 = \boxed{13}$

$5 + 16 \times 1 = \boxed{21}$

$19 + 13 \times 4 = \boxed{71}$

$1 + 20 \times 3 = \boxed{61}$

$16 + 6 \times 2 = \boxed{28}$

$15 + 14 \times 4 = \boxed{71}$

$9 + 7 \times 4 = \boxed{37}$

$3 + 11 \times 4 = \boxed{47}$

$18 + 5 \times 1 = \boxed{23}$

$15 + 9 \times 2 = \boxed{33}$

$9 + 10 \times 1 = \boxed{19}$