

$8 + 16 \times 1 = \boxed{24}$

$19 + 20 \times 3 = \boxed{79}$

$4 + 20 \times 2 = \boxed{44}$

$14 + 8 \times 4 = \boxed{46}$

$1 + 5 \times 4 = \boxed{21}$

$4 + 19 \times 4 = \boxed{80}$

$9 + 9 \times 3 = \boxed{36}$

$12 + 6 \times 2 = \boxed{24}$

$19 + 1 \times 1 = \boxed{20}$

$10 + 8 \times 2 = \boxed{26}$

$2 + 10 \times 4 = \boxed{42}$

$1 + 1 \times 4 = \boxed{5}$

$4 + 5 \times 1 = \boxed{9}$

$4 + 19 \times 3 = \boxed{61}$

$1 + 1 \times 3 = \boxed{4}$

$1 + 1 \times 1 = \boxed{2}$

$10 + 6 \times 4 = \boxed{34}$

$20 + 15 \times 2 = \boxed{50}$

$13 + 6 \times 2 = \boxed{25}$

$2 + 4 \times 2 = \boxed{10}$

$20 + 6 \times 3 = \boxed{38}$

$5 + 9 \times 3 = \boxed{32}$

$17 + 1 \times 1 = \boxed{18}$

$6 + 18 \times 3 = \boxed{60}$