

$20 + 4 \times 2 = \boxed{28}$

$16 + 18 \times 2 = \boxed{52}$

$11 + 11 \times 4 = \boxed{55}$

$5 + 9 \times 4 = \boxed{41}$

$4 + 20 \times 2 = \boxed{44}$

$18 + 20 \times 2 = \boxed{58}$

$1 + 13 \times 3 = \boxed{40}$

$2 + 14 \times 1 = \boxed{16}$

$6 + 2 \times 4 = \boxed{14}$

$11 + 4 \times 2 = \boxed{19}$

$3 + 17 \times 2 = \boxed{37}$

$9 + 19 \times 2 = \boxed{47}$

$9 + 10 \times 3 = \boxed{39}$

$19 + 4 \times 1 = \boxed{23}$

$14 + 19 \times 1 = \boxed{33}$

$5 + 12 \times 1 = \boxed{17}$

$7 + 14 \times 4 = \boxed{63}$

$19 + 3 \times 2 = \boxed{25}$

$2 + 3 \times 3 = \boxed{11}$

$2 + 13 \times 1 = \boxed{15}$

$3 + 16 \times 4 = \boxed{67}$

$15 + 15 \times 1 = \boxed{30}$

$6 + 7 \times 4 = \boxed{34}$

$20 + 8 \times 3 = \boxed{44}$