

$14 + 11 \times 1 = \boxed{25}$

$9 + 14 \times 3 = \boxed{51}$

$2 + 13 \times 4 = \boxed{54}$

$4 + 10 \times 2 = \boxed{24}$

$13 + 19 \times 3 = \boxed{70}$

$13 + 2 \times 3 = \boxed{19}$

$3 + 13 \times 3 = \boxed{42}$

$6 + 6 \times 1 = \boxed{12}$

$5 + 11 \times 4 = \boxed{49}$

$17 + 7 \times 2 = \boxed{31}$

$18 + 4 \times 4 = \boxed{34}$

$15 + 6 \times 3 = \boxed{33}$

$11 + 8 \times 1 = \boxed{19}$

$5 + 2 \times 4 = \boxed{13}$

$7 + 2 \times 4 = \boxed{15}$

$13 + 19 \times 1 = \boxed{32}$

$7 + 20 \times 3 = \boxed{67}$

$13 + 9 \times 1 = \boxed{22}$

$17 + 11 \times 2 = \boxed{39}$

$11 + 2 \times 1 = \boxed{13}$

$13 + 8 \times 3 = \boxed{37}$

$7 + 3 \times 2 = \boxed{13}$

$6 + 9 \times 2 = \boxed{24}$

$8 + 4 \times 1 = \boxed{12}$