

$11 + 20 \times 1 = \boxed{31}$

$6 + 9 \times 4 = \boxed{42}$

$19 + 18 \times 3 = \boxed{73}$

$14 + 15 \times 2 = \boxed{44}$

$10 + 14 \times 4 = \boxed{66}$

$13 + 1 \times 2 = \boxed{15}$

$17 + 19 \times 4 = \boxed{93}$

$19 + 3 \times 1 = \boxed{22}$

$13 + 18 \times 2 = \boxed{49}$

$15 + 2 \times 2 = \boxed{19}$

$13 + 8 \times 1 = \boxed{21}$

$18 + 16 \times 2 = \boxed{50}$

$2 + 12 \times 1 = \boxed{14}$

$18 + 3 \times 1 = \boxed{21}$

$2 + 19 \times 3 = \boxed{59}$

$11 + 3 \times 2 = \boxed{17}$

$11 + 9 \times 4 = \boxed{47}$

$18 + 8 \times 4 = \boxed{50}$

$14 + 19 \times 1 = \boxed{33}$

$10 + 2 \times 4 = \boxed{18}$

$3 + 8 \times 2 = \boxed{19}$

$19 + 10 \times 1 = \boxed{29}$

$6 + 2 \times 3 = \boxed{12}$

$15 + 1 \times 2 = \boxed{17}$