

$10 + 4 \times 1 = \boxed{14}$

$5 + 2 \times 2 = \boxed{9}$

$11 + 20 \times 1 = \boxed{31}$

$9 + 10 \times 4 = \boxed{49}$

$15 + 8 \times 2 = \boxed{31}$

$20 + 4 \times 4 = \boxed{36}$

$13 + 8 \times 4 = \boxed{45}$

$1 + 15 \times 1 = \boxed{16}$

$14 + 9 \times 2 = \boxed{32}$

$6 + 4 \times 1 = \boxed{10}$

$13 + 19 \times 2 = \boxed{51}$

$15 + 7 \times 2 = \boxed{29}$

$11 + 7 \times 3 = \boxed{32}$

$9 + 17 \times 3 = \boxed{60}$

$8 + 9 \times 3 = \boxed{35}$

$9 + 14 \times 1 = \boxed{23}$

$19 + 13 \times 1 = \boxed{32}$

$4 + 5 \times 1 = \boxed{9}$

$7 + 3 \times 2 = \boxed{13}$

$15 + 13 \times 2 = \boxed{41}$

$1 + 7 \times 2 = \boxed{15}$

$18 + 1 \times 3 = \boxed{21}$

$8 + 18 \times 4 = \boxed{80}$

$13 + 14 \times 1 = \boxed{27}$