

$15 + 16 \times 3 = \boxed{63}$

$1 + 18 \times 3 = \boxed{55}$

$9 + 6 \times 2 = \boxed{21}$

$6 + 9 \times 1 = \boxed{15}$

$17 + 13 \times 4 = \boxed{69}$

$6 + 1 \times 2 = \boxed{8}$

$7 + 3 \times 3 = \boxed{16}$

$10 + 4 \times 3 = \boxed{22}$

$5 + 13 \times 1 = \boxed{18}$

$18 + 14 \times 4 = \boxed{74}$

$4 + 19 \times 4 = \boxed{80}$

$20 + 6 \times 1 = \boxed{26}$

$3 + 17 \times 3 = \boxed{54}$

$3 + 11 \times 1 = \boxed{14}$

$17 + 10 \times 3 = \boxed{47}$

$17 + 5 \times 4 = \boxed{37}$

$2 + 14 \times 2 = \boxed{30}$

$17 + 14 \times 3 = \boxed{59}$

$16 + 2 \times 2 = \boxed{20}$

$12 + 18 \times 4 = \boxed{84}$

$7 + 7 \times 1 = \boxed{14}$

$6 + 17 \times 3 = \boxed{57}$

$18 + 10 \times 1 = \boxed{28}$

$6 + 14 \times 2 = \boxed{34}$