

$18 + 4 \times 4 = \boxed{34}$

$3 + 17 \times 3 = \boxed{54}$

$4 + 12 \times 2 = \boxed{28}$

$11 + 18 \times 1 = \boxed{29}$

$14 + 15 \times 1 = \boxed{29}$

$15 + 20 \times 4 = \boxed{95}$

$11 + 13 \times 3 = \boxed{50}$

$3 + 9 \times 3 = \boxed{30}$

$18 + 1 \times 2 = \boxed{20}$

$7 + 17 \times 3 = \boxed{58}$

$20 + 7 \times 3 = \boxed{41}$

$14 + 11 \times 4 = \boxed{58}$

$13 + 3 \times 2 = \boxed{19}$

$5 + 19 \times 3 = \boxed{62}$

$7 + 7 \times 4 = \boxed{35}$

$5 + 11 \times 1 = \boxed{16}$

$13 + 11 \times 3 = \boxed{46}$

$4 + 10 \times 3 = \boxed{34}$

$3 + 2 \times 2 = \boxed{7}$

$6 + 9 \times 1 = \boxed{15}$

$1 + 7 \times 4 = \boxed{29}$

$10 + 3 \times 3 = \boxed{19}$

$4 + 5 \times 2 = \boxed{14}$

$18 + 11 \times 1 = \boxed{29}$