

$$5 + 11 \times 4 = \boxed{49} \quad 7 + 8 \times 3 = \boxed{31} \quad 7 + 17 \times 1 = \boxed{24}$$

$$15 + 13 \times 2 = \boxed{41} \quad 4 + 10 \times 1 = \boxed{14} \quad 19 + 6 \times 3 = \boxed{37}$$

$$11 + 14 \times 4 = \boxed{67} \quad 8 + 3 \times 3 = \boxed{17} \quad 4 + 4 \times 3 = \boxed{16}$$

$$19 + 10 \times 1 = \boxed{29} \quad 1 + 12 \times 4 = \boxed{49} \quad 20 + 7 \times 4 = \boxed{48}$$

$$10 + 13 \times 3 = \boxed{49} \quad 14 + 14 \times 3 = \boxed{56} \quad 14 + 7 \times 4 = \boxed{42}$$

$$10 + 14 \times 3 = \boxed{52} \quad 15 + 7 \times 2 = \boxed{29} \quad 19 + 1 \times 2 = \boxed{21}$$

$$18 + 3 \times 3 = \boxed{27} \quad 9 + 2 \times 3 = \boxed{15} \quad 1 + 7 \times 1 = \boxed{8}$$

$$20 + 3 \times 4 = \boxed{32} \quad 12 + 17 \times 3 = \boxed{63} \quad 18 + 18 \times 4 = \boxed{90}$$