

$4 + 15 \times 1 = \boxed{19}$

$8 + 3 \times 4 = \boxed{20}$

$6 + 14 \times 4 = \boxed{62}$

$15 + 18 \times 2 = \boxed{51}$

$15 + 3 \times 1 = \boxed{18}$

$5 + 17 \times 3 = \boxed{56}$

$2 + 15 \times 3 = \boxed{47}$

$14 + 13 \times 3 = \boxed{53}$

$20 + 11 \times 3 = \boxed{53}$

$7 + 9 \times 2 = \boxed{25}$

$4 + 13 \times 4 = \boxed{56}$

$17 + 3 \times 4 = \boxed{29}$

$1 + 20 \times 3 = \boxed{61}$

$19 + 12 \times 2 = \boxed{43}$

$10 + 3 \times 1 = \boxed{13}$

$5 + 17 \times 2 = \boxed{39}$

$12 + 1 \times 2 = \boxed{14}$

$18 + 9 \times 4 = \boxed{54}$

$9 + 12 \times 3 = \boxed{45}$

$9 + 13 \times 4 = \boxed{61}$

$16 + 14 \times 1 = \boxed{30}$

$9 + 13 \times 2 = \boxed{35}$

$19 + 15 \times 4 = \boxed{79}$

$8 + 19 \times 3 = \boxed{65}$