

$$19 + 17 \times 2 = \boxed{53} \quad 1 + 15 \times 1 = \boxed{16} \quad 18 + 1 \times 4 = \boxed{22}$$

$$6 + 12 \times 4 = \boxed{54} \quad 11 + 13 \times 3 = \boxed{50} \quad 11 + 20 \times 3 = \boxed{71}$$

$$10 + 5 \times 3 = \boxed{25} \quad 13 + 12 \times 4 = \boxed{61} \quad 6 + 19 \times 3 = \boxed{63}$$

$$16 + 13 \times 4 = \boxed{68} \quad 17 + 16 \times 2 = \boxed{49} \quad 14 + 18 \times 2 = \boxed{50}$$

$$8 + 17 \times 1 = \boxed{25} \quad 1 + 6 \times 3 = \boxed{19} \quad 19 + 10 \times 3 = \boxed{49}$$

$$10 + 18 \times 2 = \boxed{46} \quad 10 + 16 \times 3 = \boxed{58} \quad 3 + 4 \times 3 = \boxed{15}$$

$$4 + 12 \times 4 = \boxed{52} \quad 12 + 9 \times 1 = \boxed{21} \quad 14 + 17 \times 3 = \boxed{65}$$

$$7 + 19 \times 4 = \boxed{83} \quad 9 + 17 \times 4 = \boxed{77} \quad 20 + 1 \times 2 = \boxed{22}$$