

$2 + 3 \times 3 = \boxed{11}$

$1 + 15 \times 3 = \boxed{46}$

$7 + 10 \times 1 = \boxed{17}$

$14 + 2 \times 3 = \boxed{20}$

$19 + 1 \times 1 = \boxed{20}$

$5 + 18 \times 2 = \boxed{41}$

$6 + 17 \times 3 = \boxed{57}$

$1 + 14 \times 1 = \boxed{15}$

$20 + 6 \times 1 = \boxed{26}$

$11 + 11 \times 2 = \boxed{33}$

$13 + 17 \times 1 = \boxed{30}$

$18 + 3 \times 2 = \boxed{24}$

$9 + 19 \times 3 = \boxed{66}$

$3 + 5 \times 1 = \boxed{8}$

$5 + 6 \times 1 = \boxed{11}$

$7 + 16 \times 4 = \boxed{71}$

$19 + 9 \times 1 = \boxed{28}$

$18 + 5 \times 2 = \boxed{28}$

$11 + 10 \times 4 = \boxed{51}$

$17 + 13 \times 4 = \boxed{69}$

$13 + 17 \times 3 = \boxed{64}$

$1 + 3 \times 1 = \boxed{4}$

$9 + 4 \times 4 = \boxed{25}$

$10 + 1 \times 1 = \boxed{11}$