

$7 + 20 \times 4 = \boxed{87}$

$1 + 6 \times 3 = \boxed{19}$

$4 + 19 \times 3 = \boxed{61}$

$6 + 12 \times 4 = \boxed{54}$

$10 + 2 \times 1 = \boxed{12}$

$7 + 3 \times 3 = \boxed{16}$

$17 + 20 \times 4 = \boxed{97}$

$20 + 13 \times 3 = \boxed{59}$

$17 + 15 \times 2 = \boxed{47}$

$8 + 7 \times 4 = \boxed{36}$

$6 + 7 \times 2 = \boxed{20}$

$7 + 20 \times 3 = \boxed{67}$

$10 + 18 \times 4 = \boxed{82}$

$10 + 12 \times 1 = \boxed{22}$

$9 + 17 \times 1 = \boxed{26}$

$10 + 1 \times 3 = \boxed{13}$

$3 + 4 \times 2 = \boxed{11}$

$8 + 20 \times 2 = \boxed{48}$

$15 + 15 \times 4 = \boxed{75}$

$18 + 14 \times 1 = \boxed{32}$

$18 + 11 \times 3 = \boxed{51}$

$8 + 7 \times 1 = \boxed{15}$

$1 + 17 \times 3 = \boxed{52}$

$11 + 7 \times 2 = \boxed{25}$