

$$6 + 11 \times 1 = \boxed{17} \quad 11 + 11 \times 2 = \boxed{33} \quad 10 + 3 \times 1 = \boxed{13}$$

$$14 + 1 \times 1 = \boxed{15} \quad 12 + 17 \times 4 = \boxed{80} \quad 15 + 18 \times 2 = \boxed{51}$$

$$1 + 18 \times 2 = \boxed{37} \quad 6 + 9 \times 3 = \boxed{33} \quad 4 + 5 \times 4 = \boxed{24}$$

$$6 + 15 \times 2 = \boxed{36} \quad 12 + 13 \times 4 = \boxed{64} \quad 4 + 6 \times 1 = \boxed{10}$$

$$5 + 18 \times 1 = \boxed{23} \quad 10 + 15 \times 4 = \boxed{70} \quad 19 + 3 \times 4 = \boxed{31}$$

$$10 + 18 \times 4 = \boxed{82} \quad 9 + 4 \times 3 = \boxed{21} \quad 3 + 2 \times 1 = \boxed{5}$$

$$12 + 13 \times 3 = \boxed{51} \quad 14 + 5 \times 4 = \boxed{34} \quad 17 + 5 \times 4 = \boxed{37}$$

$$10 + 8 \times 1 = \boxed{18} \quad 7 + 20 \times 4 = \boxed{87} \quad 17 + 15 \times 1 = \boxed{32}$$