

$4 + 6 \times 3 = \boxed{22}$

$5 + 14 \times 4 = \boxed{61}$

$16 + 8 \times 2 = \boxed{32}$

$5 + 12 \times 3 = \boxed{41}$

$1 + 13 \times 2 = \boxed{27}$

$3 + 7 \times 2 = \boxed{17}$

$10 + 18 \times 4 = \boxed{82}$

$1 + 10 \times 4 = \boxed{41}$

$13 + 16 \times 4 = \boxed{77}$

$11 + 20 \times 4 = \boxed{91}$

$2 + 12 \times 1 = \boxed{14}$

$16 + 14 \times 2 = \boxed{44}$

$2 + 16 \times 4 = \boxed{66}$

$16 + 6 \times 2 = \boxed{28}$

$10 + 4 \times 4 = \boxed{26}$

$13 + 13 \times 2 = \boxed{39}$

$3 + 4 \times 1 = \boxed{7}$

$15 + 6 \times 1 = \boxed{21}$

$2 + 1 \times 2 = \boxed{4}$

$1 + 6 \times 3 = \boxed{19}$

$17 + 1 \times 4 = \boxed{21}$

$11 + 15 \times 3 = \boxed{56}$

$15 + 18 \times 2 = \boxed{51}$

$2 + 19 \times 3 = \boxed{59}$