

$11 + 7 \times 1 = \boxed{18}$

$12 + 15 \times 3 = \boxed{57}$

$3 + 20 \times 2 = \boxed{43}$

$17 + 2 \times 4 = \boxed{25}$

$6 + 7 \times 1 = \boxed{13}$

$20 + 1 \times 3 = \boxed{23}$

$18 + 16 \times 2 = \boxed{50}$

$16 + 14 \times 1 = \boxed{30}$

$20 + 9 \times 1 = \boxed{29}$

$5 + 11 \times 3 = \boxed{38}$

$15 + 1 \times 4 = \boxed{19}$

$20 + 18 \times 4 = \boxed{92}$

$16 + 12 \times 4 = \boxed{64}$

$11 + 19 \times 1 = \boxed{30}$

$12 + 9 \times 4 = \boxed{48}$

$10 + 2 \times 2 = \boxed{14}$

$9 + 9 \times 1 = \boxed{18}$

$15 + 6 \times 1 = \boxed{21}$

$18 + 7 \times 2 = \boxed{32}$

$17 + 4 \times 2 = \boxed{25}$

$1 + 19 \times 1 = \boxed{20}$

$2 + 7 \times 4 = \boxed{30}$

$11 + 10 \times 3 = \boxed{41}$

$1 + 12 \times 2 = \boxed{25}$