

$3 + 9 \times 3 = \boxed{30}$

$13 + 8 \times 4 = \boxed{45}$

$14 + 1 \times 1 = \boxed{15}$

$4 + 3 \times 1 = \boxed{7}$

$5 + 11 \times 1 = \boxed{16}$

$1 + 5 \times 3 = \boxed{16}$

$14 + 16 \times 4 = \boxed{78}$

$4 + 14 \times 2 = \boxed{32}$

$18 + 2 \times 1 = \boxed{20}$

$1 + 18 \times 2 = \boxed{37}$

$18 + 15 \times 4 = \boxed{78}$

$14 + 19 \times 4 = \boxed{90}$

$5 + 2 \times 2 = \boxed{9}$

$20 + 20 \times 1 = \boxed{40}$

$4 + 15 \times 3 = \boxed{49}$

$18 + 5 \times 4 = \boxed{38}$

$19 + 20 \times 2 = \boxed{59}$

$13 + 12 \times 3 = \boxed{49}$

$19 + 20 \times 3 = \boxed{79}$

$4 + 11 \times 1 = \boxed{15}$

$3 + 18 \times 2 = \boxed{39}$

$5 + 10 \times 2 = \boxed{25}$

$3 + 7 \times 4 = \boxed{31}$

$13 + 4 \times 2 = \boxed{21}$