

$20 + 15 \times 4 = 80$

$4 + 20 \times 4 = 84$

$12 + 15 \times 4 = 72$

$7 + 15 \times 3 = 52$

$15 + 12 \times 3 = 51$

$19 + 18 \times 4 = 91$

$2 + 15 \times 3 = 47$

$15 + 4 \times 4 = 31$

$4 + 8 \times 3 = 28$

$19 + 14 \times 1 = 33$

$17 + 12 \times 2 = 41$

$7 + 8 \times 1 = 15$

$9 + 6 \times 2 = 21$

$11 + 1 \times 3 = 14$

$17 + 1 \times 3 = 20$

$4 + 15 \times 3 = 49$

$3 + 16 \times 4 = 67$

$8 + 2 \times 2 = 12$

$10 + 9 \times 2 = 28$

$16 + 5 \times 4 = 36$

$11 + 18 \times 2 = 47$

$18 + 10 \times 2 = 38$

$13 + 10 \times 3 = 43$

$4 + 5 \times 3 = 19$