

$18 + 1 \times 2 = \boxed{20}$

$4 + 3 \times 3 = \boxed{13}$

$15 + 5 \times 2 = \boxed{25}$

$17 + 9 \times 1 = \boxed{26}$

$4 + 15 \times 3 = \boxed{49}$

$1 + 11 \times 4 = \boxed{45}$

$6 + 20 \times 4 = \boxed{86}$

$10 + 8 \times 4 = \boxed{42}$

$20 + 1 \times 3 = \boxed{23}$

$5 + 13 \times 3 = \boxed{44}$

$10 + 14 \times 3 = \boxed{52}$

$19 + 9 \times 3 = \boxed{46}$

$9 + 19 \times 4 = \boxed{85}$

$1 + 2 \times 2 = \boxed{5}$

$4 + 2 \times 4 = \boxed{12}$

$3 + 20 \times 3 = \boxed{63}$

$4 + 20 \times 4 = \boxed{84}$

$4 + 1 \times 4 = \boxed{8}$

$18 + 9 \times 3 = \boxed{45}$

$14 + 19 \times 4 = \boxed{90}$

$7 + 5 \times 1 = \boxed{12}$

$1 + 4 \times 1 = \boxed{5}$

$7 + 11 \times 3 = \boxed{40}$

$13 + 14 \times 1 = \boxed{27}$