

$3 + 20 \times 3 = \boxed{63}$

$16 + 4 \times 2 = \boxed{24}$

$10 + 1 \times 2 = \boxed{12}$

$19 + 9 \times 1 = \boxed{28}$

$10 + 11 \times 3 = \boxed{43}$

$1 + 4 \times 4 = \boxed{17}$

$16 + 20 \times 1 = \boxed{36}$

$1 + 4 \times 4 = \boxed{17}$

$20 + 12 \times 2 = \boxed{44}$

$1 + 12 \times 3 = \boxed{37}$

$19 + 6 \times 3 = \boxed{37}$

$17 + 5 \times 1 = \boxed{22}$

$17 + 4 \times 3 = \boxed{29}$

$1 + 20 \times 2 = \boxed{41}$

$16 + 15 \times 3 = \boxed{61}$

$8 + 20 \times 4 = \boxed{88}$

$14 + 18 \times 4 = \boxed{86}$

$18 + 13 \times 4 = \boxed{70}$

$15 + 12 \times 2 = \boxed{39}$

$5 + 6 \times 2 = \boxed{17}$

$13 + 15 \times 3 = \boxed{58}$

$17 + 3 \times 1 = \boxed{20}$

$15 + 13 \times 2 = \boxed{41}$

$7 + 12 \times 2 = \boxed{31}$