

$18 + 19 \times 2 = \boxed{56}$

$11 + 13 \times 3 = \boxed{50}$

$17 + 18 \times 3 = \boxed{71}$

$8 + 19 \times 2 = \boxed{46}$

$10 + 20 \times 4 = \boxed{90}$

$3 + 2 \times 1 = \boxed{5}$

$7 + 4 \times 4 = \boxed{23}$

$19 + 11 \times 2 = \boxed{41}$

$17 + 18 \times 2 = \boxed{53}$

$6 + 9 \times 1 = \boxed{15}$

$14 + 12 \times 3 = \boxed{50}$

$9 + 11 \times 3 = \boxed{42}$

$1 + 14 \times 4 = \boxed{57}$

$7 + 10 \times 2 = \boxed{27}$

$17 + 19 \times 2 = \boxed{55}$

$1 + 5 \times 2 = \boxed{11}$

$17 + 17 \times 4 = \boxed{85}$

$20 + 5 \times 1 = \boxed{25}$

$3 + 11 \times 3 = \boxed{36}$

$4 + 12 \times 2 = \boxed{28}$

$7 + 9 \times 2 = \boxed{25}$

$11 + 9 \times 2 = \boxed{29}$

$12 + 3 \times 2 = \boxed{18}$

$20 + 1 \times 1 = \boxed{21}$