

$$17 + 6 \times 3 = \boxed{35} \quad 2 + 3 \times 4 = \boxed{14} \quad 10 + 20 \times 4 = \boxed{90}$$

$$1 + 13 \times 2 = \boxed{27} \quad 7 + 20 \times 1 = \boxed{27} \quad 4 + 14 \times 2 = \boxed{32}$$

$$16 + 14 \times 2 = \boxed{44} \quad 2 + 15 \times 3 = \boxed{47} \quad 3 + 18 \times 3 = \boxed{57}$$

$$13 + 15 \times 4 = \boxed{73} \quad 20 + 7 \times 4 = \boxed{48} \quad 9 + 5 \times 1 = \boxed{14}$$

$$8 + 19 \times 3 = \boxed{65} \quad 16 + 19 \times 4 = \boxed{92} \quad 1 + 16 \times 1 = \boxed{17}$$

$$4 + 11 \times 4 = \boxed{48} \quad 15 + 14 \times 4 = \boxed{71} \quad 8 + 9 \times 2 = \boxed{26}$$

$$7 + 5 \times 1 = \boxed{12} \quad 17 + 12 \times 3 = \boxed{53} \quad 7 + 4 \times 4 = \boxed{23}$$

$$14 + 20 \times 4 = \boxed{94} \quad 17 + 11 \times 2 = \boxed{39} \quad 8 + 15 \times 4 = \boxed{68}$$