

$$7 + 6 \times 2 = \boxed{19} \quad 15 + 2 \times 4 = \boxed{23} \quad 15 + 10 \times 1 = \boxed{25}$$

$$2 + 16 \times 1 = \boxed{18} \quad 7 + 16 \times 3 = \boxed{55} \quad 9 + 6 \times 3 = \boxed{27}$$

$$9 + 16 \times 3 = \boxed{57} \quad 16 + 20 \times 4 = \boxed{96} \quad 4 + 15 \times 1 = \boxed{19}$$

$$7 + 12 \times 3 = \boxed{43} \quad 3 + 16 \times 3 = \boxed{51} \quad 2 + 13 \times 3 = \boxed{41}$$

$$2 + 4 \times 4 = \boxed{18} \quad 15 + 13 \times 2 = \boxed{41} \quad 15 + 9 \times 4 = \boxed{51}$$

$$3 + 4 \times 3 = \boxed{15} \quad 13 + 13 \times 1 = \boxed{26} \quad 8 + 11 \times 1 = \boxed{19}$$

$$13 + 18 \times 2 = \boxed{49} \quad 7 + 11 \times 2 = \boxed{29} \quad 20 + 4 \times 4 = \boxed{36}$$

$$12 + 20 \times 2 = \boxed{52} \quad 15 + 20 \times 4 = \boxed{95} \quad 16 + 1 \times 2 = \boxed{18}$$