

$15 + 5 \times 1 = \boxed{20}$

$5 + 20 \times 1 = \boxed{25}$

$17 + 19 \times 4 = \boxed{93}$

$7 + 6 \times 1 = \boxed{13}$

$13 + 13 \times 4 = \boxed{65}$

$12 + 10 \times 3 = \boxed{42}$

$5 + 14 \times 4 = \boxed{61}$

$14 + 12 \times 2 = \boxed{38}$

$11 + 3 \times 3 = \boxed{20}$

$15 + 4 \times 1 = \boxed{19}$

$15 + 18 \times 3 = \boxed{69}$

$7 + 10 \times 4 = \boxed{47}$

$12 + 16 \times 1 = \boxed{28}$

$20 + 15 \times 1 = \boxed{35}$

$7 + 5 \times 3 = \boxed{22}$

$6 + 8 \times 2 = \boxed{22}$

$8 + 1 \times 4 = \boxed{12}$

$3 + 6 \times 2 = \boxed{15}$

$7 + 1 \times 2 = \boxed{9}$

$2 + 3 \times 3 = \boxed{11}$

$3 + 20 \times 3 = \boxed{63}$

$9 + 11 \times 4 = \boxed{53}$

$13 + 3 \times 4 = \boxed{25}$

$15 + 5 \times 2 = \boxed{25}$