

$13 + 13 \times 3 = \boxed{52}$

$9 + 3 \times 1 = \boxed{12}$

$13 + 20 \times 1 = \boxed{33}$

$19 + 9 \times 2 = \boxed{37}$

$18 + 8 \times 1 = \boxed{26}$

$9 + 12 \times 4 = \boxed{57}$

$12 + 10 \times 3 = \boxed{42}$

$18 + 18 \times 2 = \boxed{54}$

$20 + 12 \times 4 = \boxed{68}$

$12 + 3 \times 1 = \boxed{15}$

$11 + 16 \times 1 = \boxed{27}$

$9 + 17 \times 2 = \boxed{43}$

$3 + 6 \times 4 = \boxed{27}$

$5 + 9 \times 2 = \boxed{23}$

$8 + 13 \times 2 = \boxed{34}$

$15 + 13 \times 2 = \boxed{41}$

$19 + 20 \times 1 = \boxed{39}$

$3 + 12 \times 2 = \boxed{27}$

$11 + 8 \times 2 = \boxed{27}$

$4 + 4 \times 3 = \boxed{16}$

$11 + 16 \times 2 = \boxed{43}$

$11 + 6 \times 3 = \boxed{29}$

$19 + 14 \times 4 = \boxed{75}$

$18 + 19 \times 4 = \boxed{94}$