

$3 + 15 \times 3 = \boxed{48}$

$3 + 8 \times 3 = \boxed{27}$

$3 + 5 \times 2 = \boxed{13}$

$4 + 12 \times 2 = \boxed{28}$

$9 + 12 \times 1 = \boxed{21}$

$12 + 13 \times 2 = \boxed{38}$

$15 + 20 \times 2 = \boxed{55}$

$15 + 9 \times 2 = \boxed{33}$

$17 + 4 \times 4 = \boxed{33}$

$10 + 5 \times 4 = \boxed{30}$

$13 + 16 \times 3 = \boxed{61}$

$4 + 1 \times 3 = \boxed{7}$

$11 + 10 \times 2 = \boxed{31}$

$2 + 17 \times 1 = \boxed{19}$

$13 + 7 \times 1 = \boxed{20}$

$12 + 16 \times 2 = \boxed{44}$

$2 + 1 \times 3 = \boxed{5}$

$5 + 11 \times 4 = \boxed{49}$

$5 + 1 \times 2 = \boxed{7}$

$8 + 11 \times 1 = \boxed{19}$

$16 + 19 \times 3 = \boxed{73}$

$3 + 1 \times 1 = \boxed{4}$

$6 + 13 \times 3 = \boxed{45}$

$15 + 14 \times 2 = \boxed{43}$