

$16 + 15 \times 3 = \boxed{61}$

$19 + 18 \times 3 = \boxed{73}$

$18 + 17 \times 3 = \boxed{69}$

$20 + 12 \times 1 = \boxed{32}$

$15 + 20 \times 1 = \boxed{35}$

$13 + 20 \times 1 = \boxed{33}$

$1 + 15 \times 4 = \boxed{61}$

$16 + 14 \times 2 = \boxed{44}$

$7 + 6 \times 4 = \boxed{31}$

$12 + 19 \times 3 = \boxed{69}$

$11 + 11 \times 3 = \boxed{44}$

$17 + 12 \times 2 = \boxed{41}$

$16 + 12 \times 1 = \boxed{28}$

$2 + 10 \times 3 = \boxed{32}$

$4 + 19 \times 1 = \boxed{23}$

$2 + 14 \times 3 = \boxed{44}$

$15 + 11 \times 2 = \boxed{37}$

$19 + 14 \times 1 = \boxed{33}$

$11 + 5 \times 1 = \boxed{16}$

$3 + 17 \times 1 = \boxed{20}$

$6 + 1 \times 3 = \boxed{9}$

$7 + 6 \times 2 = \boxed{19}$

$7 + 5 \times 3 = \boxed{22}$

$20 + 10 \times 3 = \boxed{50}$