

$10 + 18 \times 4 = \boxed{82}$

$7 + 5 \times 1 = \boxed{12}$

$14 + 8 \times 4 = \boxed{46}$

$13 + 11 \times 1 = \boxed{24}$

$14 + 13 \times 3 = \boxed{53}$

$9 + 16 \times 3 = \boxed{57}$

$20 + 13 \times 3 = \boxed{59}$

$18 + 11 \times 3 = \boxed{51}$

$3 + 16 \times 4 = \boxed{67}$

$12 + 16 \times 2 = \boxed{44}$

$14 + 10 \times 3 = \boxed{44}$

$13 + 7 \times 3 = \boxed{34}$

$19 + 6 \times 1 = \boxed{25}$

$1 + 18 \times 4 = \boxed{73}$

$14 + 17 \times 4 = \boxed{82}$

$19 + 8 \times 4 = \boxed{51}$

$16 + 13 \times 4 = \boxed{68}$

$14 + 5 \times 1 = \boxed{19}$

$7 + 18 \times 1 = \boxed{25}$

$7 + 12 \times 4 = \boxed{55}$

$18 + 19 \times 4 = \boxed{94}$

$15 + 11 \times 4 = \boxed{59}$

$13 + 10 \times 2 = \boxed{33}$

$17 + 7 \times 1 = \boxed{24}$