

$19 + 14 \times 1 = \boxed{33}$

$12 + 1 \times 1 = \boxed{13}$

$18 + 6 \times 1 = \boxed{24}$

$11 + 10 \times 3 = \boxed{41}$

$14 + 16 \times 1 = \boxed{30}$

$10 + 14 \times 2 = \boxed{38}$

$10 + 4 \times 3 = \boxed{22}$

$15 + 16 \times 3 = \boxed{63}$

$7 + 4 \times 3 = \boxed{19}$

$19 + 9 \times 4 = \boxed{55}$

$13 + 4 \times 4 = \boxed{29}$

$8 + 2 \times 3 = \boxed{14}$

$2 + 18 \times 2 = \boxed{38}$

$4 + 1 \times 4 = \boxed{8}$

$5 + 2 \times 1 = \boxed{7}$

$11 + 17 \times 1 = \boxed{28}$

$11 + 8 \times 4 = \boxed{43}$

$20 + 11 \times 3 = \boxed{53}$

$15 + 3 \times 1 = \boxed{18}$

$14 + 19 \times 1 = \boxed{33}$

$18 + 16 \times 4 = \boxed{82}$

$13 + 14 \times 2 = \boxed{41}$

$20 + 3 \times 4 = \boxed{32}$

$18 + 15 \times 2 = \boxed{48}$