

$2 + 18 \times 2 = \boxed{38}$

$17 + 8 \times 2 = \boxed{33}$

$8 + 4 \times 3 = \boxed{20}$

$7 + 14 \times 2 = \boxed{35}$

$12 + 1 \times 3 = \boxed{15}$

$13 + 19 \times 1 = \boxed{32}$

$13 + 18 \times 2 = \boxed{49}$

$9 + 6 \times 1 = \boxed{15}$

$12 + 16 \times 1 = \boxed{28}$

$15 + 5 \times 1 = \boxed{20}$

$11 + 11 \times 2 = \boxed{33}$

$6 + 1 \times 4 = \boxed{10}$

$4 + 3 \times 4 = \boxed{16}$

$10 + 18 \times 2 = \boxed{46}$

$19 + 17 \times 4 = \boxed{87}$

$19 + 5 \times 4 = \boxed{39}$

$2 + 13 \times 3 = \boxed{41}$

$12 + 1 \times 2 = \boxed{14}$

$6 + 3 \times 3 = \boxed{15}$

$19 + 18 \times 4 = \boxed{91}$

$10 + 6 \times 3 = \boxed{28}$

$7 + 8 \times 1 = \boxed{15}$

$9 + 4 \times 4 = \boxed{25}$

$6 + 7 \times 1 = \boxed{13}$