

$20 + 20 \times 2 = \boxed{60}$

$12 + 2 \times 1 = \boxed{14}$

$16 + 3 \times 2 = \boxed{22}$

$11 + 6 \times 3 = \boxed{29}$

$10 + 19 \times 1 = \boxed{29}$

$15 + 5 \times 1 = \boxed{20}$

$16 + 1 \times 1 = \boxed{17}$

$2 + 15 \times 1 = \boxed{17}$

$4 + 9 \times 3 = \boxed{31}$

$14 + 17 \times 2 = \boxed{48}$

$12 + 5 \times 1 = \boxed{17}$

$7 + 9 \times 2 = \boxed{25}$

$5 + 10 \times 2 = \boxed{25}$

$13 + 9 \times 2 = \boxed{31}$

$3 + 13 \times 1 = \boxed{16}$

$7 + 18 \times 1 = \boxed{25}$

$5 + 13 \times 2 = \boxed{31}$

$9 + 6 \times 3 = \boxed{27}$

$16 + 9 \times 1 = \boxed{25}$

$12 + 18 \times 2 = \boxed{48}$

$8 + 18 \times 4 = \boxed{80}$

$6 + 19 \times 1 = \boxed{25}$

$10 + 8 \times 2 = \boxed{26}$

$3 + 18 \times 3 = \boxed{57}$