

$$7 + 1 \times 4 = \boxed{11} \quad 19 + 3 \times 4 = \boxed{31} \quad 4 + 15 \times 2 = \boxed{34}$$

$$3 + 15 \times 3 = \boxed{48} \quad 15 + 14 \times 4 = \boxed{71} \quad 13 + 19 \times 1 = \boxed{32}$$

$$3 + 19 \times 3 = \boxed{60} \quad 17 + 19 \times 2 = \boxed{55} \quad 11 + 2 \times 4 = \boxed{19}$$

$$8 + 8 \times 1 = \boxed{16} \quad 4 + 15 \times 1 = \boxed{19} \quad 10 + 13 \times 4 = \boxed{62}$$

$$19 + 7 \times 2 = \boxed{33} \quad 8 + 2 \times 1 = \boxed{10} \quad 5 + 18 \times 4 = \boxed{77}$$

$$4 + 6 \times 1 = \boxed{10} \quad 11 + 18 \times 2 = \boxed{47} \quad 9 + 6 \times 2 = \boxed{21}$$

$$13 + 15 \times 1 = \boxed{28} \quad 8 + 16 \times 1 = \boxed{24} \quad 12 + 17 \times 1 = \boxed{29}$$

$$18 + 12 \times 2 = \boxed{42} \quad 6 + 20 \times 3 = \boxed{66} \quad 2 + 11 \times 2 = \boxed{24}$$