

$12 + 6 \times 4 = \boxed{36}$

$14 + 8 \times 4 = \boxed{46}$

$20 + 7 \times 2 = \boxed{34}$

$8 + 13 \times 1 = \boxed{21}$

$8 + 16 \times 1 = \boxed{24}$

$4 + 20 \times 3 = \boxed{64}$

$4 + 11 \times 4 = \boxed{48}$

$7 + 20 \times 1 = \boxed{27}$

$18 + 3 \times 1 = \boxed{21}$

$7 + 12 \times 2 = \boxed{31}$

$5 + 19 \times 4 = \boxed{81}$

$6 + 13 \times 2 = \boxed{32}$

$7 + 7 \times 3 = \boxed{28}$

$6 + 16 \times 4 = \boxed{70}$

$1 + 5 \times 4 = \boxed{21}$

$7 + 1 \times 4 = \boxed{11}$

$6 + 19 \times 2 = \boxed{44}$

$18 + 15 \times 4 = \boxed{78}$

$2 + 16 \times 1 = \boxed{18}$

$19 + 2 \times 4 = \boxed{27}$

$19 + 20 \times 3 = \boxed{79}$

$8 + 3 \times 3 = \boxed{17}$

$4 + 6 \times 1 = \boxed{10}$

$3 + 4 \times 3 = \boxed{15}$