

$19 + 2 \times 2 = \boxed{23}$

$18 + 5 \times 4 = \boxed{38}$

$10 + 18 \times 1 = \boxed{28}$

$17 + 11 \times 2 = \boxed{39}$

$1 + 19 \times 3 = \boxed{58}$

$4 + 19 \times 4 = \boxed{80}$

$12 + 12 \times 2 = \boxed{36}$

$13 + 10 \times 3 = \boxed{43}$

$2 + 18 \times 1 = \boxed{20}$

$6 + 16 \times 3 = \boxed{54}$

$16 + 14 \times 2 = \boxed{44}$

$14 + 2 \times 1 = \boxed{16}$

$7 + 19 \times 1 = \boxed{26}$

$9 + 11 \times 1 = \boxed{20}$

$1 + 20 \times 3 = \boxed{61}$

$2 + 13 \times 3 = \boxed{41}$

$7 + 14 \times 4 = \boxed{63}$

$11 + 6 \times 4 = \boxed{35}$

$15 + 15 \times 2 = \boxed{45}$

$6 + 3 \times 3 = \boxed{15}$

$6 + 1 \times 1 = \boxed{7}$

$16 + 15 \times 3 = \boxed{61}$

$15 + 16 \times 1 = \boxed{31}$

$8 + 19 \times 2 = \boxed{46}$