

$2 + 7 \times 3 = \boxed{23}$

$11 + 8 \times 1 = \boxed{19}$

$11 + 19 \times 2 = \boxed{49}$

$9 + 11 \times 2 = \boxed{31}$

$11 + 13 \times 3 = \boxed{50}$

$19 + 17 \times 2 = \boxed{53}$

$17 + 13 \times 3 = \boxed{56}$

$9 + 2 \times 2 = \boxed{13}$

$3 + 13 \times 1 = \boxed{16}$

$15 + 13 \times 1 = \boxed{28}$

$8 + 7 \times 1 = \boxed{15}$

$6 + 8 \times 3 = \boxed{30}$

$1 + 8 \times 2 = \boxed{17}$

$7 + 8 \times 4 = \boxed{39}$

$3 + 18 \times 3 = \boxed{57}$

$3 + 16 \times 1 = \boxed{19}$

$16 + 9 \times 1 = \boxed{25}$

$8 + 6 \times 4 = \boxed{32}$

$8 + 10 \times 1 = \boxed{18}$

$8 + 5 \times 4 = \boxed{28}$

$13 + 15 \times 4 = \boxed{73}$

$5 + 20 \times 3 = \boxed{65}$

$3 + 1 \times 3 = \boxed{6}$

$3 + 2 \times 1 = \boxed{5}$