

$$13 + 15 \times 2 = \boxed{43} \quad 15 + 15 \times 2 = \boxed{45} \quad 3 + 19 \times 3 = \boxed{60}$$

$$12 + 9 \times 3 = \boxed{39} \quad 15 + 9 \times 2 = \boxed{33} \quad 7 + 1 \times 2 = \boxed{9}$$

$$20 + 16 \times 4 = \boxed{84} \quad 17 + 5 \times 3 = \boxed{32} \quad 11 + 3 \times 4 = \boxed{23}$$

$$5 + 4 \times 2 = \boxed{13} \quad 4 + 10 \times 4 = \boxed{44} \quad 7 + 17 \times 3 = \boxed{58}$$

$$4 + 18 \times 1 = \boxed{22} \quad 14 + 19 \times 4 = \boxed{90} \quad 11 + 17 \times 3 = \boxed{62}$$

$$1 + 12 \times 4 = \boxed{49} \quad 6 + 6 \times 4 = \boxed{30} \quad 9 + 7 \times 3 = \boxed{30}$$

$$11 + 2 \times 3 = \boxed{17} \quad 11 + 9 \times 1 = \boxed{20} \quad 1 + 5 \times 3 = \boxed{16}$$

$$16 + 2 \times 2 = \boxed{20} \quad 2 + 1 \times 2 = \boxed{4} \quad 16 + 16 \times 4 = \boxed{80}$$