

$6 + 3 \times 2 = \boxed{12}$

$17 + 9 \times 3 = \boxed{44}$

$14 + 18 \times 3 = \boxed{68}$

$14 + 17 \times 3 = \boxed{65}$

$4 + 14 \times 1 = \boxed{18}$

$15 + 5 \times 1 = \boxed{20}$

$19 + 15 \times 1 = \boxed{34}$

$6 + 16 \times 2 = \boxed{38}$

$1 + 11 \times 2 = \boxed{23}$

$2 + 4 \times 1 = \boxed{6}$

$16 + 14 \times 3 = \boxed{58}$

$8 + 16 \times 2 = \boxed{40}$

$19 + 14 \times 3 = \boxed{61}$

$6 + 20 \times 2 = \boxed{46}$

$2 + 10 \times 1 = \boxed{12}$

$19 + 5 \times 4 = \boxed{39}$

$12 + 13 \times 4 = \boxed{64}$

$20 + 14 \times 3 = \boxed{62}$

$5 + 10 \times 2 = \boxed{25}$

$11 + 1 \times 3 = \boxed{14}$

$3 + 10 \times 2 = \boxed{23}$

$12 + 20 \times 4 = \boxed{92}$

$4 + 8 \times 2 = \boxed{20}$

$4 + 11 \times 1 = \boxed{15}$