

$6 + 15 \times 3 = \boxed{51}$

$10 + 13 \times 4 = \boxed{62}$

$1 + 3 \times 1 = \boxed{4}$

$17 + 18 \times 4 = \boxed{89}$

$20 + 7 \times 2 = \boxed{34}$

$4 + 8 \times 1 = \boxed{12}$

$20 + 16 \times 4 = \boxed{84}$

$7 + 5 \times 2 = \boxed{17}$

$3 + 10 \times 3 = \boxed{33}$

$6 + 18 \times 3 = \boxed{60}$

$12 + 7 \times 4 = \boxed{40}$

$13 + 13 \times 4 = \boxed{65}$

$19 + 6 \times 1 = \boxed{25}$

$19 + 14 \times 2 = \boxed{47}$

$13 + 13 \times 3 = \boxed{52}$

$15 + 11 \times 4 = \boxed{59}$

$1 + 5 \times 2 = \boxed{11}$

$20 + 1 \times 4 = \boxed{24}$

$14 + 17 \times 3 = \boxed{65}$

$4 + 18 \times 4 = \boxed{76}$

$12 + 7 \times 1 = \boxed{19}$

$14 + 12 \times 4 = \boxed{62}$

$11 + 17 \times 1 = \boxed{28}$

$20 + 20 \times 1 = \boxed{40}$