

$11 + 15 \times 2 = \boxed{41}$

$19 + 19 \times 1 = \boxed{38}$

$15 + 13 \times 2 = \boxed{41}$

$2 + 3 \times 3 = \boxed{11}$

$12 + 10 \times 3 = \boxed{42}$

$14 + 6 \times 4 = \boxed{38}$

$20 + 4 \times 1 = \boxed{24}$

$14 + 9 \times 1 = \boxed{23}$

$15 + 3 \times 3 = \boxed{24}$

$11 + 18 \times 2 = \boxed{47}$

$18 + 11 \times 3 = \boxed{51}$

$6 + 18 \times 2 = \boxed{42}$

$1 + 14 \times 4 = \boxed{57}$

$17 + 9 \times 1 = \boxed{26}$

$9 + 7 \times 1 = \boxed{16}$

$1 + 18 \times 3 = \boxed{55}$

$5 + 15 \times 4 = \boxed{65}$

$6 + 1 \times 2 = \boxed{8}$

$19 + 19 \times 3 = \boxed{76}$

$9 + 8 \times 4 = \boxed{41}$

$9 + 5 \times 3 = \boxed{24}$

$5 + 8 \times 1 = \boxed{13}$

$7 + 3 \times 1 = \boxed{10}$

$11 + 15 \times 2 = \boxed{41}$