

$6 + 9 \times 3 = \boxed{33}$

$10 + 13 \times 2 = \boxed{36}$

$20 + 11 \times 1 = \boxed{31}$

$16 + 16 \times 1 = \boxed{32}$

$8 + 9 \times 1 = \boxed{17}$

$7 + 4 \times 4 = \boxed{23}$

$3 + 4 \times 1 = \boxed{7}$

$10 + 14 \times 3 = \boxed{52}$

$2 + 13 \times 3 = \boxed{41}$

$3 + 12 \times 2 = \boxed{27}$

$1 + 8 \times 3 = \boxed{25}$

$12 + 17 \times 4 = \boxed{80}$

$11 + 3 \times 1 = \boxed{14}$

$4 + 9 \times 3 = \boxed{31}$

$12 + 18 \times 3 = \boxed{66}$

$3 + 12 \times 4 = \boxed{51}$

$8 + 7 \times 3 = \boxed{29}$

$4 + 19 \times 2 = \boxed{42}$

$5 + 20 \times 1 = \boxed{25}$

$13 + 17 \times 2 = \boxed{47}$

$17 + 8 \times 4 = \boxed{49}$

$11 + 14 \times 1 = \boxed{25}$

$16 + 10 \times 2 = \boxed{36}$

$2 + 1 \times 1 = \boxed{3}$