www.das-bastelteam.de

$6 + 13 \times 3 = \boxed{45}$ $17 + 3 \times 1 = \boxed{20}$ $3 + 17 \times 2 = \boxed{37}$

$8 + 8 \times 1 = \boxed{16}$ $5 + 12 \times 2 = \boxed{29}$ $6 + 19 \times 2 = \boxed{44}$

$1 + 19 \times 4 = \boxed{77}$ $16 + 8 \times 4 = \boxed{48}$ $20 + 8 \times 1 = \boxed{28}$

$7 + 15 \times 2 = \boxed{37}$ $15 + 5 \times 1 = \boxed{20}$ $4 + 15 \times 4 = \boxed{64}$

$12 + 1 \times 2 = \boxed{14}$ $5 + 2 \times 2 = \boxed{9}$ $6 + 10 \times 1 = \boxed{16}$

$13 + 16 \times 3 = \boxed{61}$ $15 + 2 \times 3 = \boxed{21}$ $16 + 5 \times 4 = \boxed{36}$

$20 + 20 \times 3 = \boxed{80}$ $14 + 11 \times 2 = \boxed{36}$ $12 + 11 \times 3 = \boxed{45}$

$4 + 16 \times 1 = \boxed{20}$ $16 + 9 \times 4 = \boxed{52}$ $7 + 7 \times 1 = \boxed{14}$