

$20 + 20 \times 2 = \boxed{60}$

$19 + 8 \times 2 = \boxed{35}$

$19 + 13 \times 2 = \boxed{45}$

$14 + 11 \times 2 = \boxed{36}$

$14 + 14 \times 2 = \boxed{42}$

$5 + 1 \times 1 = \boxed{6}$

$19 + 6 \times 4 = \boxed{43}$

$2 + 16 \times 2 = \boxed{34}$

$10 + 3 \times 2 = \boxed{16}$

$1 + 20 \times 2 = \boxed{41}$

$4 + 19 \times 3 = \boxed{61}$

$9 + 15 \times 2 = \boxed{39}$

$11 + 7 \times 2 = \boxed{25}$

$11 + 19 \times 3 = \boxed{68}$

$12 + 8 \times 2 = \boxed{28}$

$14 + 17 \times 4 = \boxed{82}$

$10 + 16 \times 3 = \boxed{58}$

$11 + 1 \times 1 = \boxed{12}$

$11 + 20 \times 4 = \boxed{91}$

$8 + 19 \times 3 = \boxed{65}$

$11 + 11 \times 1 = \boxed{22}$

$7 + 19 \times 1 = \boxed{26}$

$20 + 9 \times 3 = \boxed{47}$

$12 + 11 \times 3 = \boxed{45}$