

$9 + 14 \times 1 = \boxed{23}$

$10 + 13 \times 1 = \boxed{23}$

$9 + 20 \times 3 = \boxed{69}$

$4 + 6 \times 4 = \boxed{28}$

$15 + 17 \times 4 = \boxed{83}$

$1 + 2 \times 3 = \boxed{7}$

$20 + 16 \times 1 = \boxed{36}$

$18 + 16 \times 4 = \boxed{82}$

$15 + 20 \times 4 = \boxed{95}$

$18 + 9 \times 1 = \boxed{27}$

$17 + 9 \times 1 = \boxed{26}$

$16 + 1 \times 4 = \boxed{20}$

$11 + 4 \times 4 = \boxed{27}$

$6 + 7 \times 4 = \boxed{34}$

$18 + 15 \times 1 = \boxed{33}$

$20 + 10 \times 1 = \boxed{30}$

$17 + 20 \times 2 = \boxed{57}$

$19 + 19 \times 1 = \boxed{38}$

$12 + 19 \times 2 = \boxed{50}$

$18 + 1 \times 2 = \boxed{20}$

$16 + 9 \times 4 = \boxed{52}$

$5 + 19 \times 2 = \boxed{43}$

$16 + 16 \times 2 = \boxed{48}$

$12 + 2 \times 4 = \boxed{20}$