

$17 + 12 \times 1 = \boxed{29}$

$13 + 15 \times 2 = \boxed{43}$

$20 + 6 \times 2 = \boxed{32}$

$13 + 20 \times 3 = \boxed{73}$

$9 + 5 \times 2 = \boxed{19}$

$12 + 14 \times 4 = \boxed{68}$

$14 + 8 \times 3 = \boxed{38}$

$15 + 7 \times 4 = \boxed{43}$

$5 + 5 \times 4 = \boxed{25}$

$12 + 1 \times 3 = \boxed{15}$

$16 + 4 \times 4 = \boxed{32}$

$7 + 11 \times 1 = \boxed{18}$

$9 + 13 \times 2 = \boxed{35}$

$20 + 10 \times 4 = \boxed{60}$

$3 + 8 \times 3 = \boxed{27}$

$11 + 19 \times 1 = \boxed{30}$

$14 + 18 \times 3 = \boxed{68}$

$10 + 5 \times 1 = \boxed{15}$

$4 + 7 \times 1 = \boxed{11}$

$16 + 11 \times 4 = \boxed{60}$

$3 + 1 \times 4 = \boxed{7}$

$8 + 18 \times 2 = \boxed{44}$

$17 + 16 \times 1 = \boxed{33}$

$4 + 14 \times 1 = \boxed{18}$