

$11 + 18 \times 2 = \boxed{47}$

$13 + 20 \times 2 = \boxed{53}$

$17 + 16 \times 2 = \boxed{49}$

$4 + 18 \times 4 = \boxed{76}$

$20 + 4 \times 4 = \boxed{36}$

$2 + 20 \times 1 = \boxed{22}$

$7 + 7 \times 3 = \boxed{28}$

$17 + 14 \times 3 = \boxed{59}$

$5 + 3 \times 3 = \boxed{14}$

$8 + 20 \times 1 = \boxed{28}$

$6 + 7 \times 4 = \boxed{34}$

$6 + 9 \times 4 = \boxed{42}$

$9 + 16 \times 2 = \boxed{41}$

$18 + 13 \times 1 = \boxed{31}$

$11 + 13 \times 4 = \boxed{63}$

$13 + 9 \times 4 = \boxed{49}$

$6 + 13 \times 3 = \boxed{45}$

$7 + 3 \times 2 = \boxed{13}$

$12 + 9 \times 3 = \boxed{39}$

$7 + 15 \times 3 = \boxed{52}$

$17 + 15 \times 2 = \boxed{47}$

$20 + 3 \times 1 = \boxed{23}$

$5 + 12 \times 4 = \boxed{53}$

$10 + 12 \times 2 = \boxed{34}$