

$12 + 20 \times 2 = \boxed{52}$

$19 + 2 \times 2 = \boxed{23}$

$6 + 19 \times 3 = \boxed{63}$

$20 + 5 \times 1 = \boxed{25}$

$18 + 4 \times 2 = \boxed{26}$

$13 + 13 \times 2 = \boxed{39}$

$4 + 10 \times 2 = \boxed{24}$

$20 + 4 \times 3 = \boxed{32}$

$4 + 5 \times 4 = \boxed{24}$

$9 + 9 \times 2 = \boxed{27}$

$17 + 15 \times 1 = \boxed{32}$

$1 + 7 \times 4 = \boxed{29}$

$14 + 5 \times 4 = \boxed{34}$

$13 + 3 \times 3 = \boxed{22}$

$1 + 10 \times 4 = \boxed{41}$

$5 + 2 \times 1 = \boxed{7}$

$1 + 14 \times 3 = \boxed{43}$

$2 + 19 \times 1 = \boxed{21}$

$4 + 1 \times 3 = \boxed{7}$

$2 + 5 \times 2 = \boxed{12}$

$9 + 13 \times 1 = \boxed{22}$

$20 + 9 \times 2 = \boxed{38}$

$6 + 3 \times 1 = \boxed{9}$

$12 + 6 \times 3 = \boxed{30}$