

$$9 + 2 \times 4 = \boxed{17}$$

$$17 + 9 \times 3 = \boxed{44}$$

$$1 + 15 \times 1 = \boxed{16}$$

$$1 + 5 \times 3 = \boxed{16}$$

$$20 + 4 \times 3 = \boxed{32}$$

$$12 + 19 \times 4 = \boxed{88}$$

$$19 + 15 \times 3 = \boxed{64}$$

$$17 + 8 \times 4 = \boxed{49}$$

$$13 + 1 \times 3 = \boxed{16}$$

$$15 + 16 \times 2 = \boxed{47}$$

$$1 + 15 \times 4 = \boxed{61}$$

$$11 + 5 \times 2 = \boxed{21}$$

$$12 + 12 \times 2 = \boxed{36}$$

$$12 + 13 \times 1 = \boxed{25}$$

$$7 + 12 \times 3 = \boxed{43}$$

$$4 + 4 \times 2 = \boxed{12}$$

$$8 + 9 \times 3 = \boxed{35}$$

$$20 + 12 \times 4 = \boxed{68}$$

$$3 + 11 \times 1 = \boxed{14}$$

$$5 + 4 \times 2 = \boxed{13}$$

$$7 + 11 \times 1 = \boxed{18}$$

$$3 + 7 \times 2 = \boxed{17}$$

$$9 + 8 \times 3 = \boxed{33}$$

$$17 + 13 \times 4 = \boxed{69}$$