

$12 + 19 \times 3 = \boxed{69}$

$3 + 17 \times 4 = \boxed{71}$

$7 + 6 \times 2 = \boxed{19}$

$15 + 20 \times 2 = \boxed{55}$

$10 + 16 \times 4 = \boxed{74}$

$4 + 8 \times 3 = \boxed{28}$

$15 + 1 \times 2 = \boxed{17}$

$4 + 16 \times 4 = \boxed{68}$

$12 + 4 \times 4 = \boxed{28}$

$20 + 7 \times 3 = \boxed{41}$

$19 + 4 \times 3 = \boxed{31}$

$6 + 18 \times 4 = \boxed{78}$

$20 + 2 \times 4 = \boxed{28}$

$16 + 7 \times 3 = \boxed{37}$

$17 + 9 \times 1 = \boxed{26}$

$4 + 14 \times 3 = \boxed{46}$

$8 + 3 \times 2 = \boxed{14}$

$10 + 11 \times 3 = \boxed{43}$

$17 + 2 \times 3 = \boxed{23}$

$7 + 2 \times 3 = \boxed{13}$

$18 + 5 \times 1 = \boxed{23}$

$5 + 12 \times 1 = \boxed{17}$

$19 + 19 \times 1 = \boxed{38}$

$15 + 10 \times 3 = \boxed{45}$